

shg 14/06

Work Order ID 70662

Monday, June 13, 2011 6:57:38 AM

Page 1

Item ID: D3935-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Pylon Wall Protector, LH

Start Date: 6/13/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3935

B

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3935

Dwg Rev: B

Prog Rev: B

2- Deburr if necessary

SB 11/06/14

B11-6-13

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

B11-6-13

(2)

(2)

Work Order ID 70662

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Monday, June 13, 2011 6:57:38 AM

Item ID: D3935-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Pylon Wall Protector, LH

Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00							
130 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00							
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							 ME 11-06-14

Picklist Print

Monday, June 13, 2011 6:57:35 AM

Page 1

Work Order ID: 70662



Parent Item: D3935-1



Parent Item Name: Pylon Wall Protector, LH

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04 Purchased No

100

sf

1,758.215

8.69

18.29474



B11-6-13

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT018

1758.215789

116236

1758.21579

116236

(2)

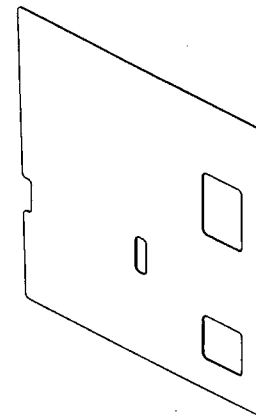
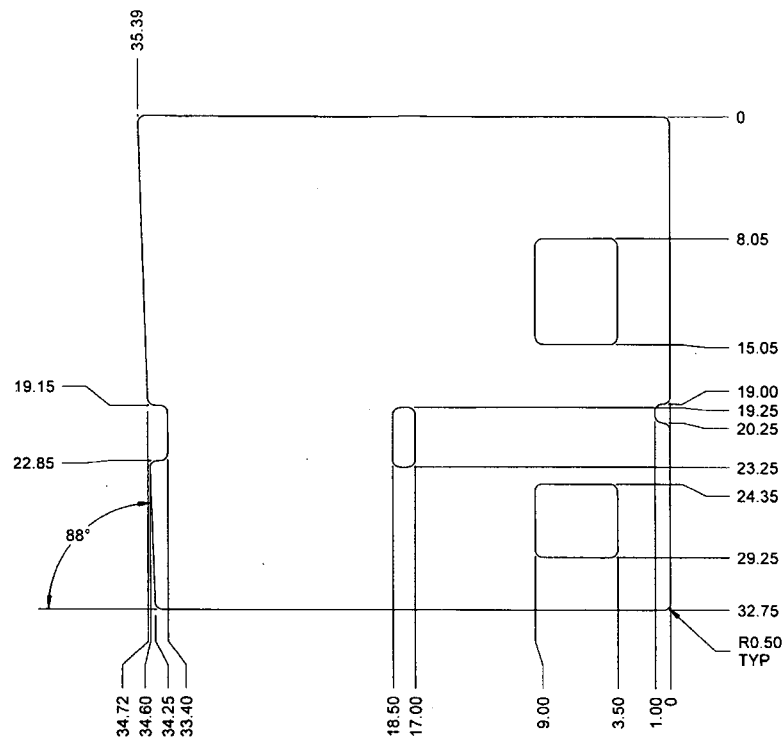
DART AEROSPACE LTD		Work Order: 70662
Description: Pylon Wall Protector, LH		Part Number: D3935-1
Inspection Dwg: D3935	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.05	+/-0.030	8.05	✓		T BCI	
15.05	+/-0.030	15.05	✓		T	
19.00	+/-0.030	19.00	✓		T	
19.25	+/-0.030	19.25	✓		T	
20.25	+/-0.030	20.25	✓		T	
23.25	+/-0.030	23.25	✓		T	
24.35	+/-0.030	24.35	✓		T	
29.25	+/-0.030	29.25	✓		T	
32.75	+/-0.030	32.75	✓		T	
1.00	+/-0.030	1.00	✓		T	
3.50	+/-0.030	3.50	✓		T	
9.00	+/-0.030	9.00	✓		T	
17.00	+/-0.030	17.00	✓		T	
18.50	+/-0.030	18.50	✓		T	
33.40	+/-0.030	33.40	✓		T	
34.25	+/-0.030	34.25	✓		T	
34.60	+/-0.030	34.60	✓		T	
34.72	+/-0.030	34.72	✓		T	
22.85	+/-0.030	22.85	✓		T	
19.15	+/-0.030	19.15	✓		T	
35.39	+/-0.030	35.39	✓		T	
0125	+/-0.010	0.27	✓		V BCI	

Measured by: RB	Audited by: S	Preliminary Approval:	N/A
Date: 11-6-13	Date: 11/06/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	
B	10.08.18	Dwg Rev updated	KJ	



D3935-1 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

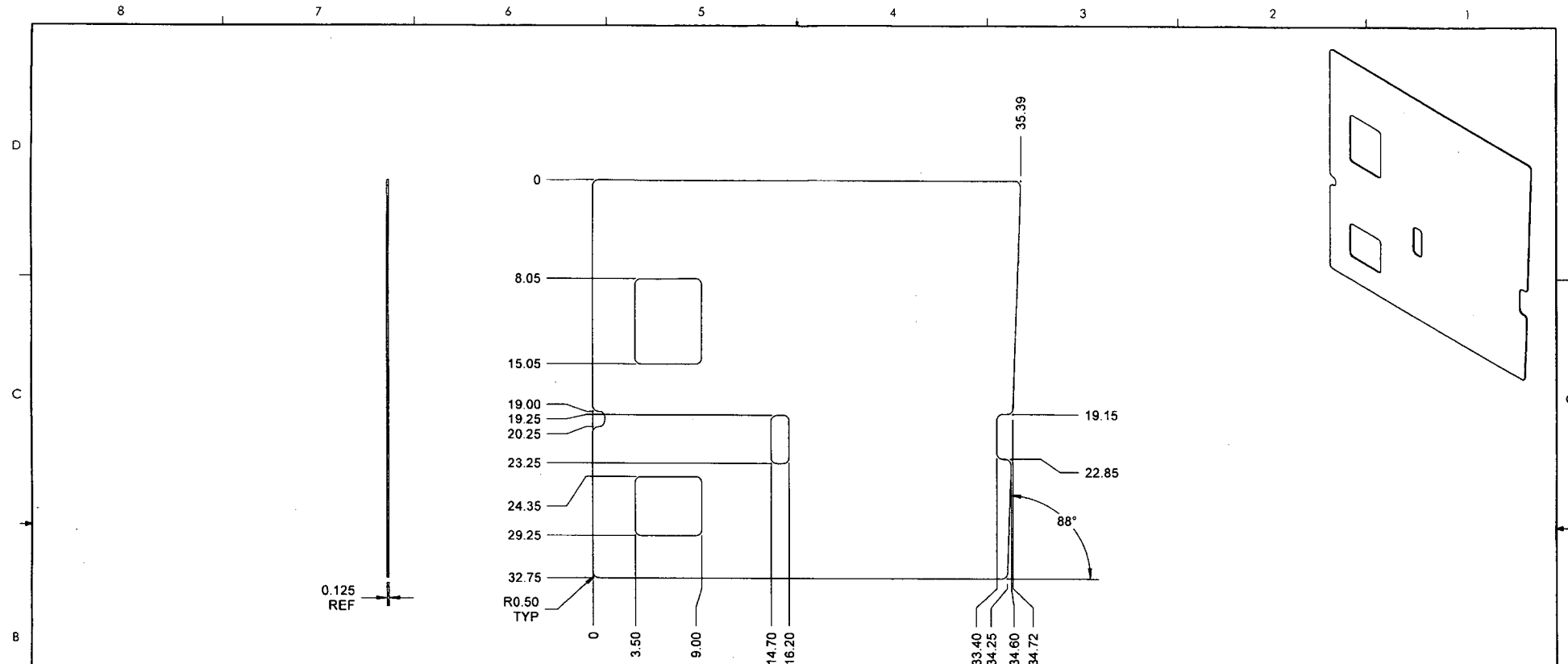
RELEASED
2009-10-22

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

B	ADD-3, -4 (SHEET 3, 4)	HS	09.08.19
A	NEW ISSUE	HS	09.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.08.19		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3935	REV. B SHEET 1 OF 4
TITLE PYLON PROTECTOR	SCALE NTS
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D3935-2 PYLON WALL PROTECTOR, RH
(TEXTURED SIDE SHOWN)

RELEASED
2009-10-23
NW

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-2" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8923

20662

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3935	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PYLON PROTECTOR	NTS
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